

D

C

B

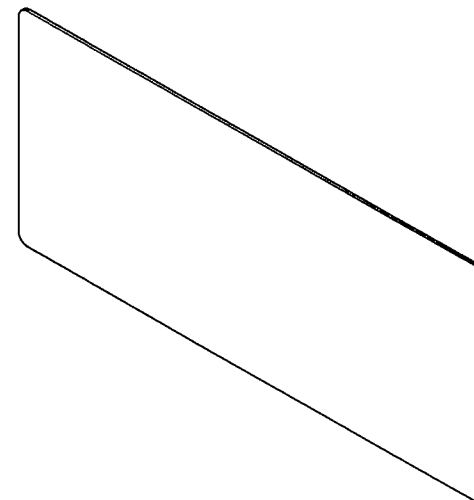
A

D

C

B

A



R0.13  
TYP

3.10

7.00

0.040  
REF

**D4572-1 DOUBLER**

RELEASE  
2012-12-19

**NOTES:**

- 1) MATERIAL: 2024T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME AND PAINT PER AIRCRAFT MAINTENANCE MANUAL
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs

A	NEW ISSUE	<del>JS</del>	11.12.20
REV.	DESCRIPTION		BY DATE
DESIGN	<del>JS</del>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<del>JS</del>		
CHECKED	<del>JS</del>	DRAWING NO.	REV.
MFG. APPR.	N/A	<b>D4572</b>	SHEET 1 OF
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	<b>DOUBLER</b>	NT
DATE	11.12.20	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	